



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

S233787 VM
S233787

D407-558-045
Job Sheet 203241



Part No: D407-558-045

Job Qty: 1 pcs

Part Name: Single Mirror Installation



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/13/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 11/29/19

Description:

Type: Stock

Note: DWG REV D IPP Rev:A 09-01-15 new issue DD verified by:ec IPP Rev:B 10.06.17 added grommet DD
verf:EC IPP REV:C 11.01.19 AS PER chg002 DD VERF:EC IPP REV:D 12.04.04 AS PER chg003 DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Small Fab - 1	1 pcs	11/29/19	11/29/19	0.00	1.01	Small Fab - 1	
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	DAS 58 9-89
							Small Fab - 6	DAS 28 9-89
							Small Fab - 7	
							Small Fab - 8	
							Small Fab - 9	610Z 17 NOV 2019
120	QC 5	1 pcs	11/29/19	11/29/19	0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	DAS 81 9-89
							QC 5 - 22	
							QC 5 - 24	NOV 21 2019
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
							QC 5 - 61	
							QC 5 - 81	
125	Packaging 1-1 - Pick Kit - B4B	1 pcs	11/29/19	11/29/19	0.00	0.00	Packaging 1 - 1 - B4B	
							Packaging 1 - 2 - B4B	



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S233787



Part: D407-558-045

Job No: 203241

Serial No/Batch: S233787

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-17 Issue 7 FAA STC SH1031N

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				Packaging 1 - 3 - B4B	
				Packaging 1 - 4 - B4B	
				Packaging 1 - 5 - B4B	
				Packaging 1 - 6 - B4B	
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36	
130	QC 4	1 pcs	11/29/19	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
					QC 4 - 68
					QC 4 - 72
					QC 4 - 74
					QC 4 - 75
					QC 4 - 78
140	Packaging 3-1 - Stock - B4B	1 pcs	11/29/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B

					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
145	DC - 1 - B4B	1 pcs	11/29/19	0.00 0.00	DC - 1 - B4B	DAB
					DC - 2 - B4B	21
150	QC 21 - FG	1 pcs	11/29/19	0.00 0.00	QC 21 - FG - 21	21
					QC 21 - FG - 70	DAS
					QC 21 - SA - 53	21

Part Op 110 - (Small Fab) Assemble as per Dwg D206-558
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 125 - (Pick Kit)
 130 - (QC4- 100% Inspect kits for completeness)
 140 - Identify and pack for shipping as per PPP D407-558-045 LOCATION: FG011
 145 - (Document Control) Photocopy bluefile and type labels as per PPP D407-558-045 CHG003
 150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2011-101	Mirror 6"	1 pcs (1 ea)	110-Small Fab - 1	5213934
D2052	Bracket	2 pcs (2 ea)	110-Small Fab - 1	5190928
D2054	Bushing - Delrin	2 pcs (2 ea)	110-Small Fab - 1	5198669
D2055	Clamp	1 pcs (1 ea)	110-Small Fab - 1	5187287
D2056	Bell Crank Assembly	1 pcs (1 ea)	110-Small Fab - 1	5201426
D2057	Plug	1 pcs (1 ea)	110-Small Fab - 1	5233587
D2065	Mirror Arm	1 pcs (1 ea)	110-Small Fab - 1	5233653
MS21042L3	Nut	2 Ea (2 ea)	110-Small Fab - 1	5204283
MS27039-1-18	Screw	2 Ea (2 ea)	110-Small Fab - 1	5124326-1
NAS1149D0363J	Washer	4 Ea (4 ea)	110-Small Fab - 1	5176545
AN3-4A	Bolt	4 Ea (4 ea)	125-Packaging 1-1 - Pick Kit - B4B	5167263
AN526-1032R9	Screw	4 Ea (4 ea)	125-Packaging 1-1 - Pick Kit - B4B	5173054
D2053	Bracket	1 pcs (1 ea)	125-Packaging 1-1 - Pick Kit - B4B	5114998
D2067	Connector	1 pcs (1 ea)	125-Packaging 1-1 - Pick Kit - B4B	5143351
D2071-5	Cable	1 pcs (1 ea)	125-Packaging 1-1 - Pick Kit - B4B	5099388
D3778-3	Bracket	1 pcs (1 ea)	125-Packaging 1-1 - Pick Kit - B4B	5094742
MS21042L3	Nut	1 Ea (1 ea)	125-Packaging 1-1 - Pick Kit - B4B	5218152
MS21919-DG5	Clamp	2 Ea (2 ea)	125-Packaging 1-1 - Pick Kit - B4B	5192751
MS35489-67	Grommet	1 Ea (1 ea)	125-Packaging 1-1 - Pick Kit - B4B	F121600
MS35489-9	Grommet	1 Ea (1 ea)	125-Packaging 1-1 - Pick Kit - B4B	Fm136044
NAS1149D0332J	Washer	6 Ea (6 ea)	125-Packaging 1-1 - Pick Kit - B4B	5228269

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	D2011-101	1	44	0
	D2052	2	3	0
	D2054	2	60	0
	D2055	1	13	0
	D2056	1	18	0
	D2057	1	0	0
	D2065	1	0	0
	MS21042L3	2	2,440	0
	MS27039-1-18	2	1,074	0
	NAS1149D0363J	4	1,230	0
125-Packaging 1-1 - Pick Kit - B4B	AN3-4A	4	431	0
	AN526-1032R9	4	192	0
	D2053	1	3	0
	D2067	1	34	0
	D2071-5	1	9	0
	D3778-3	1	4	0
	MS21042L3	1	2,440	0
	MS21919-DG5	2	44	0
	MS35489-67	1	11	0
	MS35489-9	1	15	0
	NAS1149D0332J	6	3,636	0
	D2071-5	1	9	0
	D3778-3	1	4	0
Part Specifications				
Specifications could not be found.				

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Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐				DEPARTMENT/PROCESS							
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QSI042)							
Description Work Order Deviation						Disposition							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐													
Other/Details: _____													
Completed By _____						Lead hand / Supervisor _____							
QC / QA Coordinator _____													